

SPECIFICATION

Data Sheet



PRODUCT NAME

American Cement AmStar™
Stucco Cement

MANUFACTURER

American Cement Company, LLC
4750 E C 470
Sumterville, Florida 33585
Phone: 352-569-5393
Fax: 352-569-5397
Email: sales@americacementcompany.com
www.americacementcompany.com

PRODUCT DESCRIPTION

Basic Uses:

American Cement's AmStar™ Stucco Cement is used to make a plaster mortar, as defined by ASTM C 926, Standard Specification for Application of Portland Cement-Based Plaster.

AmStar™ Stucco Cement is ideally designed for both commercial and residential construction. As a building material, stucco is a durable, attractive, and weather-resistant wall covering.

AmStar™ Stucco Cement should be mixed with specified amounts of water additions and stucco sand (ASTM C 897) then tested according to the property specification section of ASTM C 926. Exceeding maximum recommended amounts per bag or using incorrect sand will result in inferior physical properties.

Size:

AmStar™ Stucco Cement is available in 80 pound bags.

Applicable Standards:

AmStar™ Stucco Cement conforms to ASTM C 926 Standard Specification for Application of Portland Cement-Based Plaster.

INSTRUCTIONS PER BAG

Plaster Coats	Sand	
Scratch Coat	2.25 – 4 Parts	16 – 28 Shovels
Brown Coat	3 – 5 Parts	21 – 35 Shovels
Finish Coat	2.25 – 3 Parts	16 – 21 Shovels

INSTALLATION

Mixing:

Add minimum quantity of clean water and mix until the mixture is a uniform color and the consistency of a thick paste.

Retempering:

Retempering of stucco can only be done once by adding water and mixing. Make only enough stucco at one time as you can apply in an hour.

Three Coat Process:

Traditional application of stucco occurs in three coats: Scratch Coat, Brown Coat, and Finish Coat. The first two coats are either hand-applied or sprayed. The final coat can be troweled, hand-texture floated, or sprayed.

MAINTENANCE

American Cement's AmStar™ Stucco Cement should be stored appropriately in a dry location above the ground. Contact with humidity and carbon dioxide in the air will cause deterioration in cement performance.

GUARANTEES

American Cement guarantees that AmStar™ Stucco Cement shipped from our mill, when mixed with stucco sand ASTM C 897, will meet the current requirements of ASTM C 1328, Standard Specifications for Plastic (Stucco) Cement, and ASTM C 91, Standard Specification for Masonry.

TECHNICAL SERVICE

American Cement Company personnel are available to provide technical assistance by contacting 1-866-757-5393.

